# **Article**

# Breeder Management: Importance of Uniformity and Grading



Poultry Consultant

Reaching the Peak Egg Production on time, sustaining Peak for 9 Weeks, Post Peak Egg production and to get highest hatchability during peak & maintaining optimum hatchability post peak are the critical tasks for any breeder farmer to optimize the operations and associated profitability. Among all the factors that can influence the breeder performance including hatchability, the most significant one is flock uniformity other than nutrition, health management, biosecurity and husbandry practice.

Grading is the process of sorting of all individual birds in a flock (both male & female separately) into 3 sub-populations based on body weights (physiological state) so that each group can be managed back to the standard to have perfect uniformity in the whole flock at the Point of Lay (POL). A uniform flock is easier to manage than a variable one; birds in similar physiological state will respond more similarly to managemental factors.

# Background of Grading

There is always a natural variation in a flock, even at day old. At placement, the chick body weight in a flock should have minimum variation. As chicks grow, the variation in the flock increases further due to difference of response of individual birds to factors like vaccination, disease, differing competitiveness of feed, etc. The increased variation reduces overall flock performance and makes the flock management much more difficult.

#### General Principles of Grading

Perform a 100% weighing & grading when the flock is 7 to 14 days old. This allows the chicks to be grouped by weight & feed intake, which controls competitions for feed from very early age. The subsequent 100% flock grading shall take place at 4, 8 & 12 weeks of age or when uniformity is below 65%. Bird's sub-population may be classified as Heavy, Medium and Lightweight compared to the average weight.

Successful grading at progressive age helps maintaining 80% plus uniformity which is a dream for any breeder farm. Countries with inefficient labour cost for multiple grading process, one compulsory grading between 21 - 28 days age help correcting uniformity issues. Males follow the same grading concepts as female, and should have 5% more uniformity than females. Please note, males represent 10% of the flock but are responsible for 50% of the offspring.

Grading is based on the variation in the body weight within

a flock at the specific time. A highly variable flock with a large spread of body weights around the average will need to be divided in more sub-populations. The average minimum uniformity in rearing phase shall be 70% (+/-10% variation of the mean). which needs to be maintained constantly and shall be nearly 80% at POL. Uniformity below 70% at any stage indicates feed intake issue and needs to be addressed being present at feeding

# **Grading Procedure**

Depending on the uniformity 3 to 4 sub-populations may be made; Heavy, Medium, Light & Super Light (if necessary). Some breeder houses have fixed pen or partitions and some houses have adjustable partitions; in both cases at least one pen shall



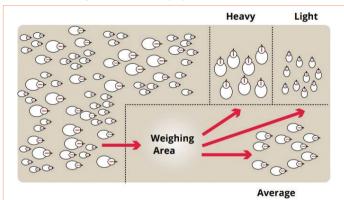
be left empty during chick placement for grading operation. It is better to have adjustable partition and divide the whole house in 4 parts for female & 4 parts for male; with 2 parts each for Medium size group (usually over 65% of total population); one part each for Heavy & Light Weight group for both male & female. Arrange brooding in one part each for male & female separately. Start grading on 8th day itself and shift them in different pen, keeping the lighter group at the entry side. With advancing age & body weight, arrange 100% grading at the end of 4, 8 & 12 weeks and give floor space accordingly in the respective pen. In case of fixed pen, calculate the floor space, number of feeder & drinker as per maximum number of birds to place after grading. Similarly, in case of adjustable pen adjust the size as per number of birds to be housed along with sufficient number of feeder & drinkers. If stocking density in a pen is not adjusted with floor space, feeder & drinker space, then grading will cause more problem.

#### Variation in a flock can be measured in 2 different ways:

1. Coefficient of Variation (CV%) - this measures the variations of body weight within the flock, the flock with lower CVs is a less variable flock.

2. Uniformity% - this measures the evenness of body weights within a flock, the higher the uniformity the less variable the flock is.

Prior to grading, a sample (3-5%) of birds from the flock should be weighed and the variation within the flock (as measured by CV% or Uniformity%) measured. CV% or Uniformity% may be then used for grading cut-off (the number and averageweight of the birds to be graded in each population).



The body weights from graded populations should be plotted against target and the profiles redrawn where needed to bring the birds back on target at 63 days (9 weeks) age. Feed quantity shall be adjusted based on the deviation in body weight from target.

# Grading using CV%

From each pen 2% or 50 birds, whichever is higher shall be caught randomly and taken to empty grading pen and weighed.

Table 1 gives the grading cut-off points (% of birds to be graded in each sub-population) according the CV% of flock. Grading is not necessary when CV% is <10.

TABLE 1				
Flock	% in Each Sub-Population after Grading			
Uniformity CV%	2 or 3 way Grade	Light%	Medium%	Heavy%
10 – 12	2 way Grading	<=20	80 (78 – 82)	0
12 – 14	3 way Grading	22 – 25	70 (66 – 73)	5-9
<b>≻</b> 14	3 way Grading	28 – 30	58 (55 – 60)	12 - 15

Below is an example of 3 way Grading of adjustable pen with electronic scale:-

Body Weight at 4 Week				
Total Weighted		19	7	
Av Weight		44	6	
Deviation		0.06		
CV%	<b>,</b>	13.	5	
Wt (gm)		Wt (gm)		
320	to	339	4	
340	to	359	7	
360	to	379	10	
380	to	399	12	
400	to	419	14	
420	to	439	16	
440	to	459	27	
460	to	479	30	
480	to	499	28	
500	to	519	22	
520	to	539	13	
540	to	559	8	
560	to	579	6	

Flock Details		
Age	28 days	
Standard Body Weight (Kg)	0.450	
Actual Av Body Weight (Kg)	0.446	
Total Sample (Bird No) Size	197	

Considering the sample data of the flock, a 3 way grading is needed as below with CV%13.5:

Cut-off points and No of Birds in each sub-population		
	% of Birds	No of Birds
Light Weight Birds	24	47
Medium Weight Birds	69	136
Heavy Weight Birds	7	14

The Light graded sub-population is aprox 24% of total population. Out of total 197 birds, 24% or 47 birds are between 0.320 – 0.419 kg, means they are <= 419 Kg. Using the same process the cut-off weight of Medium & Heavy sub-populations can be determined. The Medium population will be between 0.420 – 0.539 Kg body weight and Heavy sub-population will be >=0.530 Kg

#### Grading using Uniformity%

The uniformity of a flock is determind as the % of birds that are within a given range (ideally +/- 10%) around the average body weight of the flock. The higher the number of birds falling within this body weight range, the more uniform the flock and less grading is required (Table below). Grading is not required when uniformity is >=80%.

Grading cut-offs when using Uniformity as Grading		
Uniformity	No of Sub-Population	
65 – 80%	2 Way Grade	
<=65%	3 way Grade	

From the above 4th weight flock data, 10% of average body weight = 0.450 Kg x 10% = 0.045 Kg. Therefore, + 10% of average body weight = 0.446 + 0.045 = 0.491 Kg And -10% of average body weight = 0.446 - 0.045 = 0.401 Kg 115 Birds out of total 197 weighed are within the average weight range of +/-10% (0.401-0.491Kg), highlighted in red colour. So, flock uniformity is 58% and 3 way grading is required. Light weight group are those birds weight <=0.401 Kg, medium weight group birds are >0.401 Kg but <0.491 and heavy group are those birds >=0.491 Kg

# Key Issues during grading:

- Start grading of male & female simultaneously at 2<sup>nd</sup> Week or 29<sup>th</sup> day
- A successful grading should minimize the variability in graded flock than the original flock with the CV% shall be around 8 and Uniformity above 80%.
- Each sub-population should be re-weighed & counted to confirm the average body weight and CV%/Uniformity so that projected (re-scheduled) target body weights &feeding rates can be determined.
- Inaccurate bird counting will lead to incorrect quantity of feed, which invites future problems.
- Each sup-population should have own dedicated feeding system. Otherwise, supplementary feeding must allow even

- distribution of feed & adequate feeding space per bird.
- Ensure the stocking density, feeding & drinking space are consistent as per guidelines after grading; specially for the adjustable size pen.

# Flock Management after Grading:

Following grading, the flock needs to be managed to achieve targeted body weight in graded group in uniform and coordinated manner. Post grading management to maintain uniformity within graded pen is more important than the grading itself. The most important issue is the post grading management results in the birds converging to a common target body weight at transfer to laying house.

Post grading feed quantity should be adjusted to individual pen and graded birds body weights to bring each sub-population gradually back to the target line.

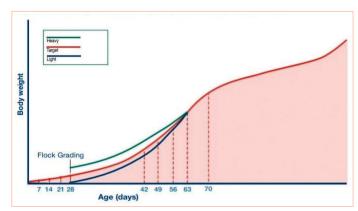
## TAKE HOME MESSAGE

- Feed level must be recalculated on a weekly basis calculating for changes in liveability.
- Feed recalculation twice a week gives excellent results specially for light weight group where higher increase level is required.
- Feed calculation based on individual pen birds average body weight and bird numbers
- Feed level should never be reduced
- Feed level for light weight group should remain same first week post grading owing to the fact that reduced competition from heavier birds will give a good amount extra feed to all birds.
- Weekly feed increase will be like:
  - Smaller for heavy weightbird group
  - Greater for lighter weight bird group
  - Standard for medium weight bird group
- Never hold feed increment for any group for more than 2 weeks

Post Grading Body Weight management (up to 63 days/9 weeks) For each population, the aim is to achieve target body weight uniformly during which the skeletal development takes place (by 9 Wks/63 days). After 28 days age, the body weight of each population needs to be monitored & feed allocations adjusted as necessary to reach the body weight target.

#### Management of Under Target Light Weight Population:

Where average body weight of a population is more than 100gm lower than the targeted body weight, then the objective is to redraw the body weight curve so that target body weight is achieved by 63 days. There should be no feed increase in first week after grading because reduced competition for feed will allow all birds to get more feed. Subsequent feed increase should be based on deviation from target body weight.



Picture 3: Redrawing of Body weight Target curve up to 63 days

# Management of On Target Medium Weight Population The aim is to continue to keep birds on targeted weight.

# Management of Over Target Heavy Weight Population:

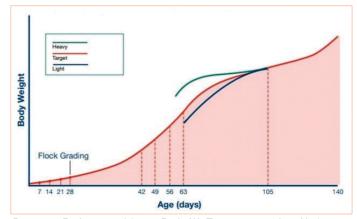
Where Av body weight of a population is more than 100gm higher than the targeted body weight the objective is to redraw the body weight curve so that birds are gradually brought back to target weight by 63 days. Feed level never be reduced but may be reduced incremental quantity and increase may be one week interval until target is achieved.

# Post 63 days redrawing of future body weight management:

The body weight of each sub-population should be reassessed in relation to the target. The populations with similar weight & feed consumption at this age can be combined.

#### Management of Under Target Light Weight Population:

If some birds remain under target after 9 weeks, the body weight target should be redrawn so that the birds can be grown to targeted body weight gradually by 105 days (15 Weeks), if not earlier. The feed quantity should be increased looking towards the new target.



Picture 4: Redrawing of future Body Wt Target curve when Uniformity is < 80% after 63 days



# Management of On Target Medium Weight Population:

The aim is to continue to keep birds on targeted weight.

#### Management of Over Target Heavy Weight Population:

If birds remain overweight after 9 weeks age, the target should be redrawn so that they can be brought back to target body weight gradually by 105 days (15 weeks). Feed level may be increased by giving a gap of one week and increment quantity may be lesser.

## TAKE HOME MESSAGE

- Keep on monitoring weekly body weight compulsorily
- After 9 weeks, redraw the target body weight curve of any sub-population if they are below/above to targeted body weight to bring them back on target by 105 days age.

#### Addressing Uniformity Problem

If average body weight deviates from targeted body weight more/ less than 100gm during rearing phase, re-weigh the sample flock. If similar data received, the following may be taken care:

# Underweight before 105 days, consider the following in future flocks:

- May remain on starter feed longer than suggested
- Provide a nutrient rich starter next time
- Light hours may be increased little for 3 weeks to stimulate feed intake & improve body weight

# Underweight before 105 days, consider the following in current flock:

Initiate the next feed increment earlier, may be mid-week

- and consider increasing the amount, until body weight is brought back to target.
- For example, standard increase is 5gm weekly but you want to increase 8gm, then increase 4gm at start of week and after 3 days increase again 4gm. This will help the birds to accommodate the higher increment.



# Overweight before 105 days:

- Do not reduce feed level lower the current feed quantity
- Reduce next feed increase quantity, eg 2gm instead of 4gm
- Can delay next feed increment for one week
- Check the energy (ME) level of the feed, weather higher than recommended

Any changes made to correct the body weight uniformity issue in male or female should be done gradually, ensuring positive response in body weight gain every week



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